

DATA SHEET FOR PROFILIED FLATFORM TOOLS

Company: _____
 Street: _____
 Postal code: _____ City: _____

Name: _____
 E-mail: _____
 Phone: _____

WERKZEUGDATEN

Flatform holder

Flatform insert

H 30 _____ Pieces: _____

W 30 _____ Pieces: _____

Shank type cutting holder

Height 2 mm Tolerance for tolerated dimensions:

INDEX holder

Height 3 mm ±0,01 ±0,03 ± _____

SCHÜTTE holder

Height 7 mm

TORNOS holder

Height 8 mm

Additional information: _____

Machine manufacturer _____

Machine type: _____

Position: 1 2 3 4 5 6

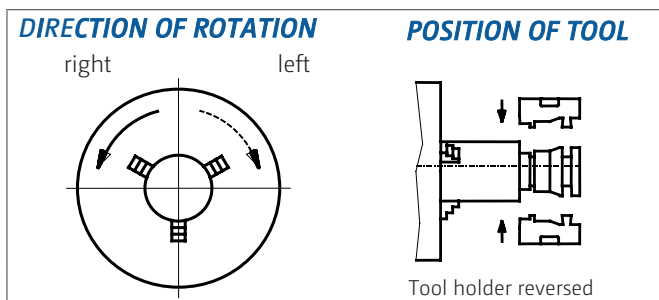
Direction of grooving: radial

Speed: _____ rpm

axial

Feed: _____ mm/rev

internal grooving



Important: Mark the required machining in the drawing!

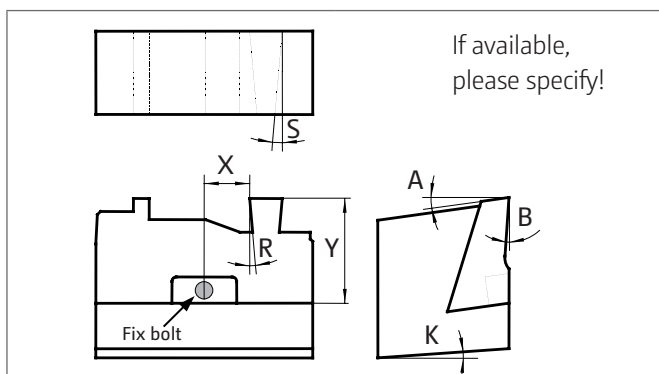
Customer drawing number: _____

Material: _____

Important: Mark the part-off side in the drawing with "XXX"!

Width for parting off: _____ mm

Side for parting off: _____



A = Front relief angle: _____ °

B = Effective rake angle: _____ °

S = Side clearance: _____ °

R = Radial relief angle: _____ °

K = Tilt angle (tool in the machine): _____ °

X = Position to the bolt: _____ mm

Y = Max. length of insert: _____ mm

Do you need help or further information? Our hotline: **+49 9654 89-855**